



IFZA Business Park, Dubai Silicon Oasis

Forum Chem Technical Specification Sheet

Iso-Butanol (CAS no. 78-83-1)

Synonyms: i-butanol, iso-butyl alcohol, i-butyl alcohol, 2-methyl-1- propanol

Chemical Formula: C4H10O

Product Description: A clear, colorless solution with a sweet musty odor

Typical Applications: Solvent (coatings/cleaners), Textiles, De-icing fluids, Intermediate for glycol ethers and esters, Flotation agents, Floor polishes, Extractant in production of drugs and antibiotics, hormones, vitamins, Additive in gasoline, Anticorrosion and anti-wear inhibitors in engine oils, Agricultural chemicals intermediate

Typical Physical Properties

Property	Value
Molecular Weight (g/mol)	74.12
Boiling point @ 760 mm Hg, 1.01 ar	107 °C
Flash Point (Setaflash Closed Cup	27.8 °C
Freezing Point	<-90 °C
Vapor pressure@ 20°C — extrapolated	8 mmHg
Specific gravity (20/20°C)	0.80
Liquid Density @ 20°C	0.80 g/cm3
Vapor Density (air = 1)	2.55
Viscosity (cP or mPa•s @ 20°C)	3.102
Surface tension (dynes/cm or mN/m @ 25°C)	23
Auto ignition temperature	390 °C
Evaporation rate (n-butyl acetate = 1.0)	0.74
Solubility, g/L or % @ 20°C Solvent in water Water in solvent	8.7 g/l 15%
Flammable limits (vol.% in air)	
Lower	1.2
Upper	12

Typical Physical Properties: This data provided for those properties, are typical values & should not be construed as sales specifications.

Sales Specifications

Parameter	Specification	Analytical method
Iso-Butano	99.5% wt min	HY 221
Acidity (acetic acid as basis)	0.005% wt max	HY 28 (ASTM D 1613)
Water	0.1% wt max	HY 11 (ASTM D 1364)
Color (Pt-Co)	10 max	HY 4 (ASTM D 1209)
Aldehyde (Butyraldehyde as basis)	0.1% wt max	HY 2 (BS 4583:1970)

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